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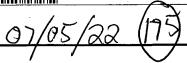
Dart Aerospace Ltd. Thursday, 2/22/2007 2:57:23 PM Kim Johnston User: **Process Sheet Drawing Name** : SPACER : CU-DAR001 Dart Helicopters Services Customer Job Number : 30809 : 10001 Estimate Number AIH: **Part Number** : D2213 P.O. Number S.O. No. : 4/6 D2213 REV B : 2/22/2007 **Drawing Number** This Issue : N/A Prsht Rev. Project Number : MACHINED PARTS First Issue **Drawing Revision** AUG: : 30107 Previous Run Material : 3/20/2007 160 Um: **Due Date** Qty: Written By Checked & Approved By Comment 05-10-17 JLM **Additional Product** Job Number: Description: Seq. #: 6061-T6 Round Bar .750" M6061T6R0750 1.1000 in(s)/Unit Total: 176.9000 in(s) MATERIAL:6061-16 Round Bar .750" (M6061T6R0750) Batch: 103755 HARDINGE CNC LATHE SMALL 2.0 Comment: HARDINGE CNC LATHE SMALL 1-TURN AS PER FOLIO FA113 & DWG D2213, FOLIO REV: B 2-DEBURR AS REQUIRED INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE

QC8 SECOND CHECK

Comment: SECOND CHECK HAND FINISHING HAND FINISHING RESOURCE #1 5.0

Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1





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4.0

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W/O:			W	ORK ORDER CHANGES					
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:N	CR: Yes	No DQ	A: <u></u>	Date: _	5765/23
					QA: N	/C Close	d:	_ Date: _	
NCR:			WORK ORD	ER NON-CONFORMANC	E (NCR	2)			
DATE	0750	Description of NC		Corrective Action Section B	-,	Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	1	on C	Chief Eng	QC Inspector

NCR:								
		Description of NC	on of NC Corrective Action Section B				Annroyal	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng			Approval Chief Eng	Approval QC Inspector

NOTE: Date & initial all entries

Thursday, 2/22/2007 2:57:23 PM Date: Úser: Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: SPACER Job Number: 30809 Part Number: D2213 Job Number: Seq. #: Description: **Machine Or Operation:** INSPECT POWDER COAT/CHEMICAL CONVERSION 6.0 QC3 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: QC21 FINAL INSPECTION/W/O RELEASE 8.0 Comment: FINAL INSPECTION/W/O RELEASE M HWS 23 Job Completion

Dart Aerospace Ltd

W/O:		WORK ORDER CHA	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No		DAP #: Fault Category	NCP: Voc	No DO	۸.	Data	L		

QA: N/C Closed: ____ Date: _

NCR:	NCR: WORK ORDER NON-CONFORMANCE (NCF							
		Description of NC		Corrective Action Section B		Verification	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	ription Sign & Section C		Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30809
Description: Spacer	Part Number:	D2213
Inspection Dwg: D2213 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.990	+0.010/-0.000	0.994	/			
0.750	+/-0.005	0.7475	/			
0.650	+/-0.005	0,653	/			
Ø0.194	+0.005/-0.000	0.194	\checkmark			
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Measured by: DIP	Audited by:	ZV	Prototype Approval:	N/A
Date: 07/05/19	Date:	1.05/9	Date:	N/A

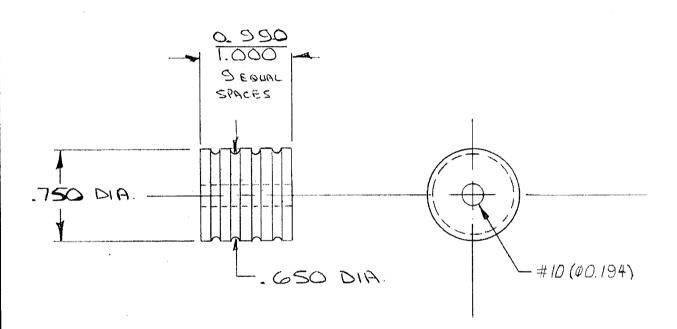
Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue	KJ/JLM	
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	DESIGN		DRAWING NO.	REV. B		
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	STRESS		TITLE	, , , , , , , , , , , , , , , , , , ,		
			SPACER			
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MATERIAL

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RETURN TO

ENGINEERING

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SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

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